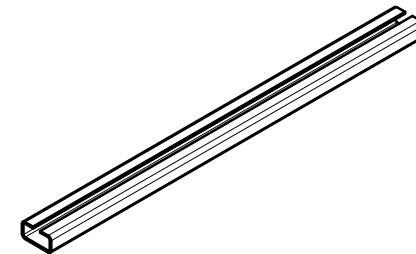
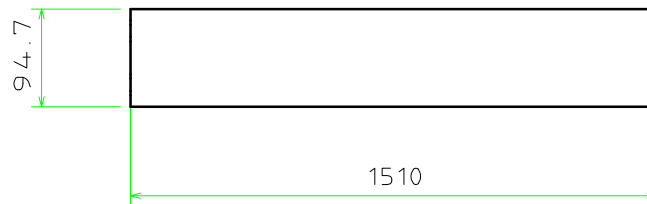


Unfolded view

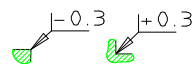
Isometric view



Ra 12.5

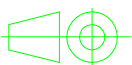


Edge without dimension according to DIN ISO 13715



Tolerance for holes and shafts without marks on drawing

Hole H12-Shaft h12

				S355J2 EN10025		0,8
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL <input type="checkbox"/> CL2 <input checked="" type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
			Cast Steel	ISO 12708	Ln2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	09/02/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	09/02/2023	1 : 1		
	Prepared	M.Cojocar	09/02/2023			
		Bending Sheet			GZ11.07.21.10010	
		-				
TYP	Date:09/02/2023				Sheet : 1/1	Size:A3 Rev: 00

ISO 13920 Welded Construction	ISO 2768 General Tolerances	TS 12708 Steel Casting
<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	Ham	Ybl.
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	m ± K ±	
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A ± E ±	
Nom. Size	Class	

Technical Specifications	Technical Document	Fixture/Mould Asset ID.	Coating/Heat Tre./Roughness	Paint/Color	Modif. No	Modification Description	Date	Sign

TYP



Bending Sheet

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